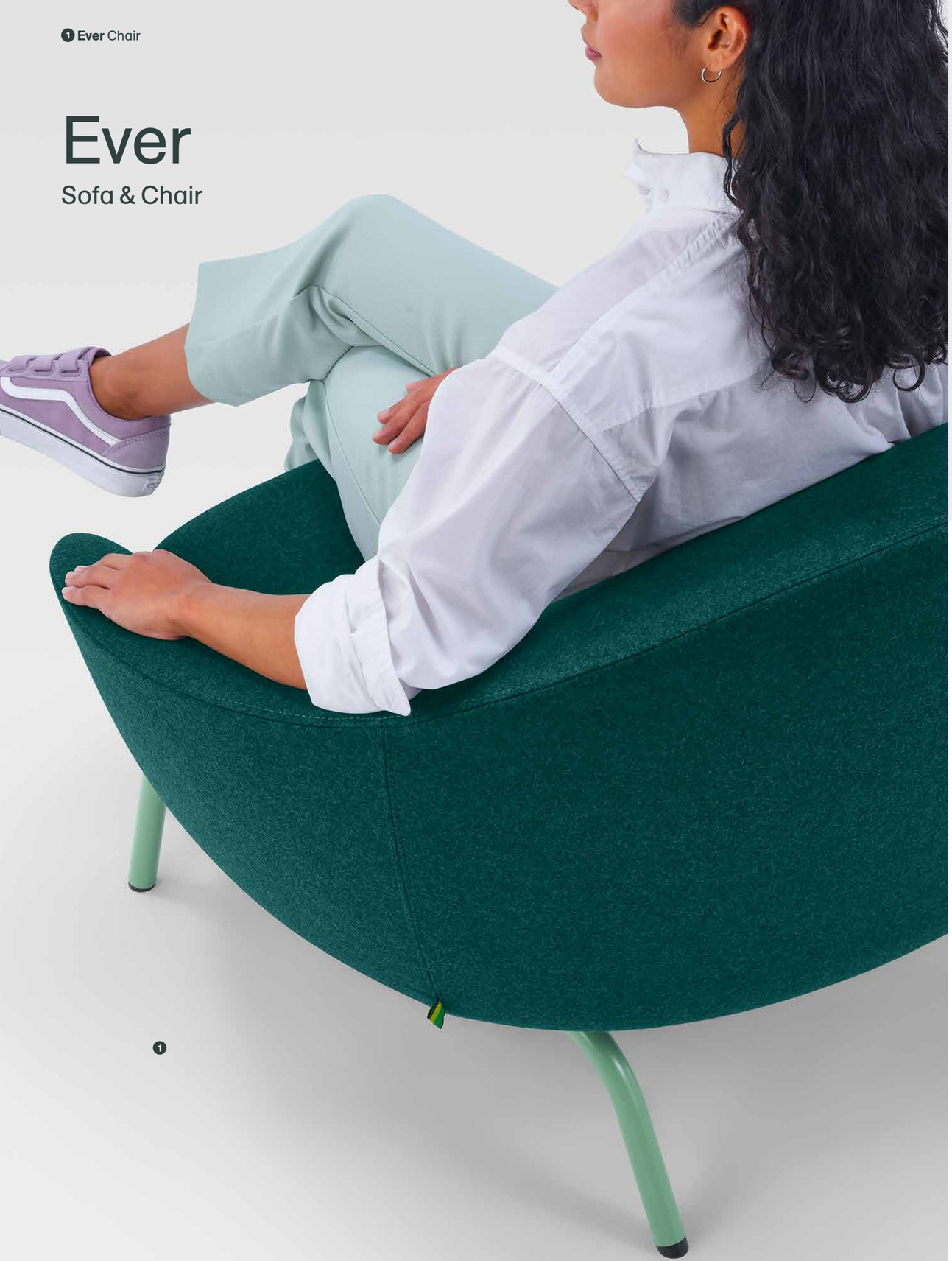


1 **Ever** Chair

Ever

Sofa & Chair

2 **Ever** 2 Seat Sofa



Ever Sofa & Chair designed by Ric Frampton 2021

About Ever

Vibrantly versatile and designed for easy end-of-life recycling

The **Ever Sofa and Chair** from naughtone, comes in an array of fabrics and finishes to harmonize with existing furniture, such as the Always family. Designer Ric Frampton began with the end in mind, and Ever's responsibly sourced materials can eventually be easily separated with simple tools for proper recycling. After your sofa reaches the end of its long life, which is backed by a **10-year-warranty**, simply return it to naughtone via our **take-back programme.** We'll handle the rest, making sure each of its materials make it to the **right place.**

Compliance

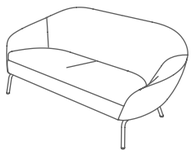
- naughtone is **FSC®certified**
- naughtone is **FISP** and **ISO14001** certified
- Our seating is designed to meet or exceed all EN performance requirements per **BS EN 16139:2013**

Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



EVER12A
Ever Chair
mm
W 1195 **D** 800 **H** 760 **Seat** 410
inch
W 43.5 **D** 31.5 **H** 30 **Seat** 16



EVER22A
Ever 2 Seat Sofa
mm
W 1695 **D** 800 **H** 760 **Seat** 410
inch
W 66.5 **D** 31.5 **H** 30 **Seat** 16



EVER32A
Ever 3 Seat Sofa
mm
W 2325 **D** 800 **H** 760 **Seat** 410
inch
W 91.5 **D** 31.5 **H** 30 **Seat** 16

Base Options



Black / White Steel Legs
Standard



RAL Powder Coated Legs
naughtone Colours



Solid Oak Legs



Solid Walnut Legs

Other Options



Two Tone
Backrest and Arms / Seat

Images
All images shown here and many others can be downloaded from the website **www.naughtone.com** or please request a link to our Dropbox account

Resources
3D visualisation models, **2D DWG** and **Revit** files are available for all naughtone products
Download the files from our website **www.naughtone.com**

naughtone RAL Colours

❶ **Ever** Chair ❷ **Ever** 2 Seat Sofa ❸ **Ever** 3 Seat Sofa

Ever Sofa & Chair designed by Ric Frampton 2021



Images
All images shown here and many others can be downloaded from the website
www.naughtone.com or please request a link to our dropbox account

❶ **Ever** 2 Seat Sofa ❷ **Ever** 3 Seat Sofa ❸ **Ever** Chair ❹ **Trace** Square Coffee Table ❺ **Trace** Side Table

Ever Sofa & Chair designed by Ric Frampton 2021



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Ever Sofa & Chair Technical Specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests
- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

Structural Testing Certifications

EVER12A
Ever Chair with walnut base
BS EN16139:2013, level 2
Static load 200kg

EVER32A
Ever 3 Seat Sofa with walnut base
BS EN16139:2013, level 2
Static load 600kg

EVER32A
Ever 3 seat sofa with steel base
ANSI/BIFMA x504 – 2020
Static load 300lb

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard
5852:2006 Part 2

California Technical Bulletin
117-2013

Italian standards
UNI 9175-CLASS 1.IM

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

www.kvadrat.dk
www.camirafabrics.com
www.butefabrics.com
www.panaz.com
www.maharam.com
www.vescom.com
www.ultrafabricsllc.com
www.crestleather.com

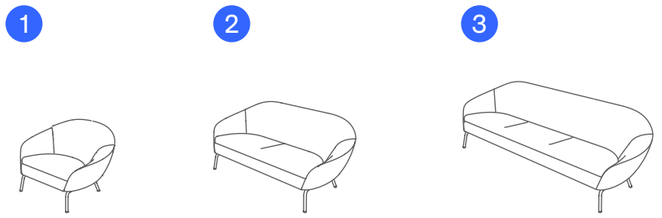
Servicing

If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty

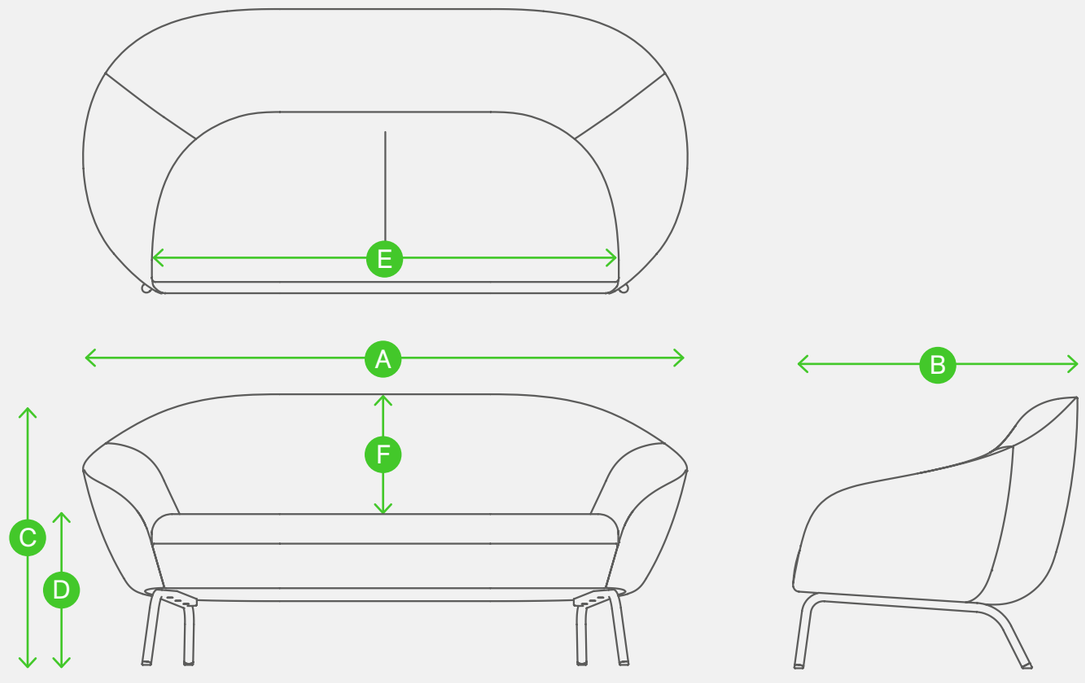
naughtone offers a **10 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at **naughtone.com/warranty**

Ever Sofa & Chair Technical Specifications



Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from seat to top	G Weight
1 **EVER12A** **Ever Chair**	1105 mm 43.5 in	800 mm 31.5 in	760 mm 30 in	410 mm 16 in	715 mm 28 in	360 mm 14 in	32 kg 71 lbs
2 **EVER22A** **Ever 2 Seat Sofa**	1695 mm 66.5 in	800 mm 31.5 in	760 mm 30 in	410 mm 16 in	1305 mm 51.5 in	360 mm 14 in	51.5 kg 114 lbs
3 **EVER32A** **Ever 3 Seat Sofa**	2325 mm 91.5 in	800 mm 31.5 in	760mm 30in	410 mm 16 in	1935 mm 76 in	360 mm 14 in	70 kg 115 lbs

Measuring Guide



Ever Sofa & Chair Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®certified**
- **51kg** total weight
- **36.9% Recyclable**
- **53.66% Reusable**

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

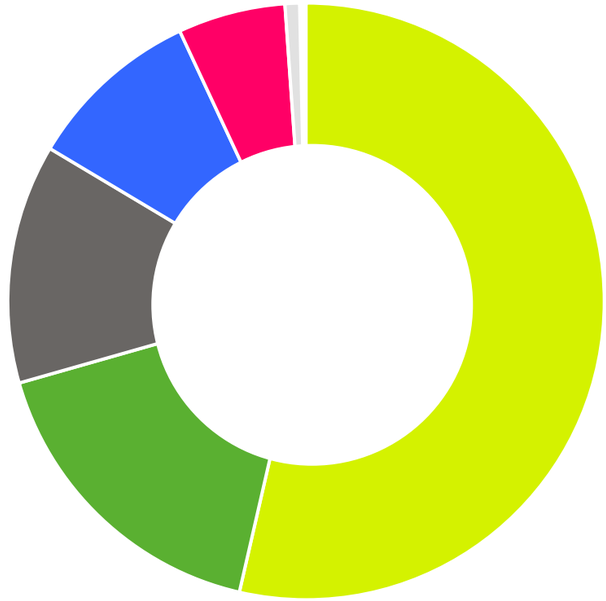
FSC® certified products available upon request

naughtone offers PEFC certified products

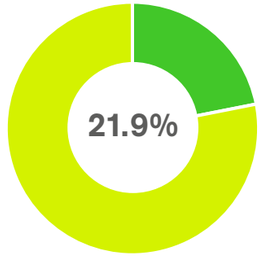
Ever Sofa & Chair Environmental Product Summary

Material Percentage Split

- **53.59%** Birch Plywood
- **17%** PU Cold Cure Foam
- **12.97%** Mild Steel
- **9.48%** Fabric
- **5.83%** CMHR Foam
- **<1%** Stainless Steel
- **<1%** Mild Steel Zinc Plated



Post Consumer Recycled Content



Recyclable Content



- **36.9%** Recyclable
- **53.6%** Reusable

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a Take-Back programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Product Specific Design Statement

The Ever Sofa is available in a range of sizes and finishes, but for the purpose of this document we have a specific example from the range:

Ever 2 Seat Sofa with Steel Base

Ever is constructed with a CNC cut plywood frame with high quality foams slot onto it, before being upholstered. The steel legs are made from laser cut, folded mild steel. The frame components are finished with a hard-wearing polyester powder coat.

The Ever range is designed for easy end-of-life recycling. We don't use any permanent fixings like nails or glue to construct the plywood frame inside the product and we don't use any glue to fabricate the foam to the plywood frame. Once the fabric cover is removed, the responsibly sourced materials can be easily separated using simple tools, for proper end of life recycling. Return it to naughtone via our Take-Back programme and we'll make sure the materials end up in the right place.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.



1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

naughtone

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